

# CF180

## Honda CRF1100L Africa Twin 2019-2023

Kit for Left Side			
ID	Description	Cat.No	Pcs
1	Upper Crash Frame	CF180-L	1
2	Steel Adapter	X173	1
3	Bolt M10x110mm	879	1
4	Washer Flat M10	804	1
5	Bolt M8x35mm – under light	861	2
6	Washer M8- Flat	802	7
7	Safety nut M8	809	2
8	Bolt M6x20mm – under light	1024	2
9	Washer M6 – under light	1023	4
10	Nut M6 – under light	948	2
11	Bolt M8x25mm	831	1
12	Dural. Sleeve lenght = 8mm	DV1334	1
13	Bolt M8x110mm	844	1

Kit for Right Side			
ID	Description	Cat.No	Pcs
1	Upper Crash Frame	CF180-P	1
2	Steel adapter – with nut	X172	1
3	Steel adapter – under light	X180	1
4	Washer M8- Flat	802	3
5	Safety nut M8	809	2
6	Bolt M8x25mm	831	1

**We recommend using medium strenght thread glue during assembly.**

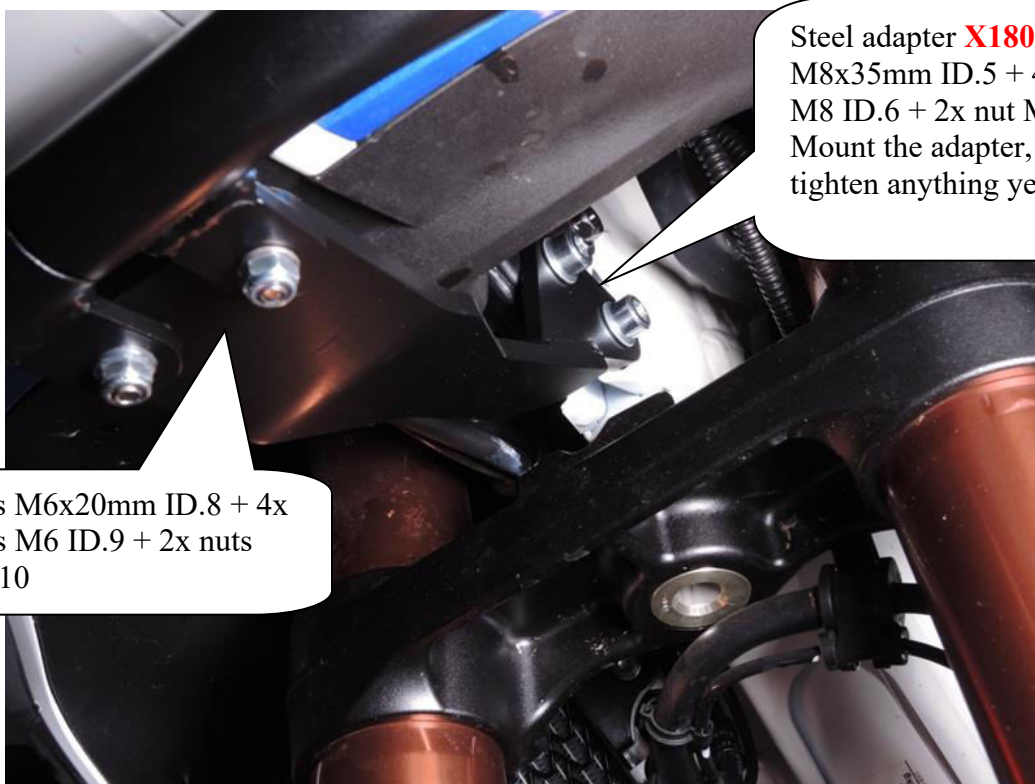
### **Mounting Instructions:**

- 1.) Deinstall the original motorcycle hood.
- 2.) Mount the steel adapters X172, X173 following below described instructions.
- 3.) Install the original motorcycle hood back on.
- 4.) Mount the steel adapter X180 under the light, but dont tighten any nuts yet, you will need to lean the adapter during assembly of upper frames to correctly fit the M6 bolts connecting upper frames together.
- 5.) Now you may install the upper crash frames which connect under the light. If they differ on each side leaning away from the plastics, you may adjust it by the M6 bolts.
- 6.) Mount the crash frames and finally tighten all bolts.



Adapter **X172** ID.2 with pre-welded nut + washer M8 ID.4 + nut M8 ID.5

Adapter **X173** ID.2 + dural. roller ID.12+ bolt M10 ID.3 + washer M10 ID.4 + bolt M8 ID.13 + washer M8 ID.6

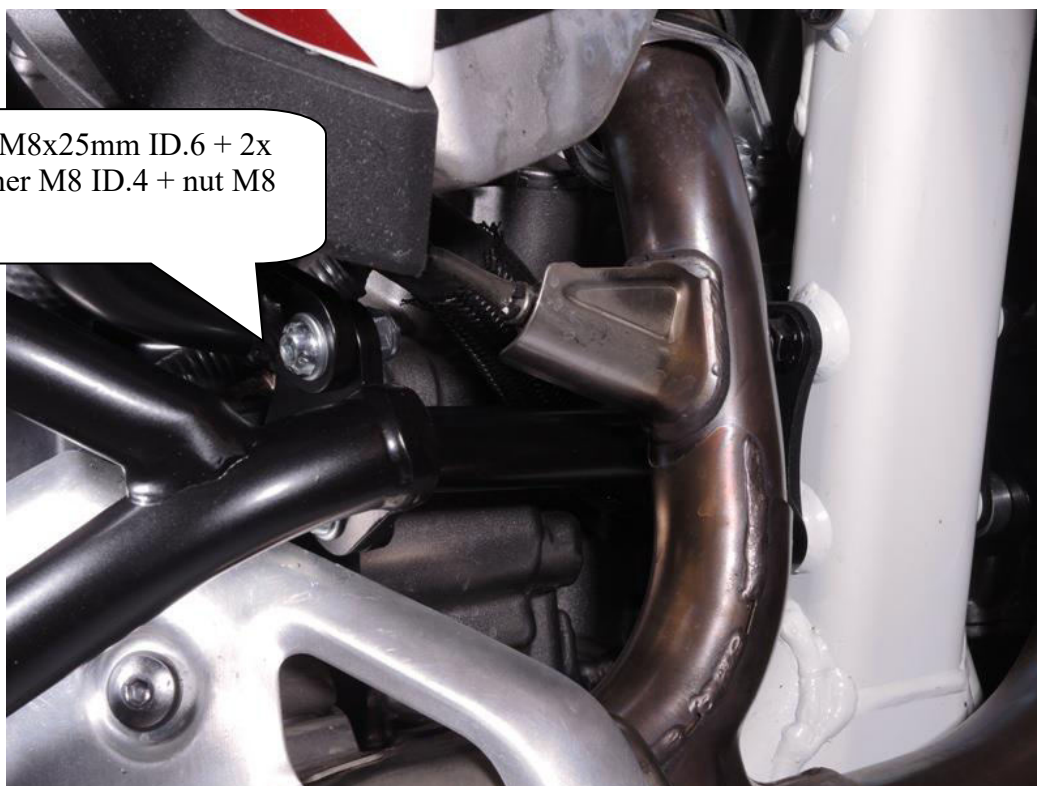


2x bolts M6x20mm ID.8 + 4x washers M6 ID.9 + 2x nuts M6 ID.10

Steel adapter **X180** + 2x bolt M8x35mm ID.5 + 4x washer M8 ID.6 + 2x nut M8 ID.7., Mount the adapter, but dont tighten anything yet



bolt M8x25mm ID.11 + 2x  
washer M8 ID.6 + nut M8  
ID.7



bolt M8x25mm ID.6 + 2x  
washer M8 ID.4 + nut M8  
ID.5